

ADH 767 ANAEROBIC ADHESIVE CYLINDRICAL RETAINING COMPOUND

Retaining compound for ylindrical parts: thin gaps of up to 0.05mm



7 good reasons for using ADH 767

1. ADH 767 is a high strenght retaining compound, ideal for **bearings** and **fitted cylindrical parts**. 2. ADH 767, supplied in a bottle, **cures** in the absence of air, between two metal surfaces with a thin **gap of up to 0.05 mm**.

3. Prevents loosening and leaks due to shocks and vibrations.

4. Bearings and bushings can be freely adjusted or lightly tightened to **limit the risk** of deformation, fretting, misalignment and premature wear.

- 5. High and increased dynamic resistance to axial and radial pressures: for withstanding heavy loads.
- 6. Oil tolerant: for use on parts which could not be completely degreased.
- 7. Does not dry out if exposed to the air, even if the bottle is left open.

Particularly suitable for use in:

Industry

Mount bearings « as received », but also self-lubricating bushings.

Bond cylindrical fitting parts, especially for sintered bearings, but also when perfectly clean surfaces cannot be assured.

Effective bonding of cylindrical parts such as : inserts, sleeves, rings, bearigs, pulleys, sockets

Characteristic	Instruction for use
Chemical base: dimethacrylate Colour: green Viscosity (Cone/plane): 90 - 140 mPas (at 160s ⁻¹ , 20°C) Density (g/cm ³): 1.07 Fluorescent: no Shelf life in unopened original containers (months): 12 Curing rate: rapid Setting time on M10 brass bolt/nut (seconds): 10-30 Gap filling capacity (mm): 0.04-0.13 Completely cured after (hours): 12 Breakloose torque according to DIN 54454 standard on steel (Nm): 28 to 36 Shear strenght on steel pin/collar specimen, after 24h (N/mm ²): 24 to 44 Temperature range: -50°C/+150°C 50g bottle provides around 40 applications ofr 40mm diameter (on 20mm enga- gement)	Ready to use. Apply enough adhesive (on dry and clean surfaces) to fill the gaps completely. Once the resin has cured, pressure can be ap- plied.
For more information, see MSDS.	* Information sur le nineau d'émission de substances: volatiles dans fair intérieur, présentant un ningue de toxicité par inhabition, sur une échelle de classe allant de A+ (trisf faibles émissions) à C (fortes émissions).

GB06052022



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